

Job Set #36



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3712-041
Job Sheet 174153



Part No: D3712-041

Job Qty: 1 ea

Part Name: Basket Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 4/17/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG D3726 REV A, D3727 REV A, D3739, D3740 REV A, D3712 REV B, D3735 REV B, D3746 REV B IPP
Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B chg to revB ecn1145 08-03-19 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/16/18	0.00	0.00	Start Up Large Fab-5		DC 2018-03-29
100	Large Fab	1 pcs		4/17/18	0.00	16.67	Large Fab 8		DC 2018-03-29
110	Large Fab	1 pcs		4/17/18	0.00	16.67	18 Large Fab 1		18-3-28
120	QC	1 pcs		4/17/18	0.00	0.00	QC5		PD 18-4-05
130	QC	1 pcs		4/17/18	0.00	0.00	QC9		PD 18-4-05
135	HandFinish	1 pcs		4/17/18	0.00	0.57	HandFinish2		BEB 18-04-17
140	Powdercoat	1 pcs		4/17/18	0.00	1.28	Powdercoat2		18-4-17
150	QC	1 pcs		4/17/18	0.00	0.00	QC3		18-4-17
160	Packaging	1 pcs		4/17/18	0.00	0.00	Packaging1-4		18-4-17
170	Small Fab	1 pcs		4/17/18	0.00	0.54	Small Fab-4		18-4-17
180	QC	1 pcs		4/17/18	0.00	0.00	QC5		18-4-17
190	Packaging	1 pcs		4/17/18	0.00	0.00	Packaging3-1		18-4-17
200	QC21-SA	1 Ea		4/17/18	0.00	0.00	QC21		18-4-17

Part Op 100 - 1- take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-7
Descriptions: 110 - 1- cut mesh to fit inside basket base and sides as per dwg D3744 and D3745

140 - START TIME: 11:05. OUT 375° FINISH: 11:20 M138760

170 - Assemble as per dwg D3712

APR 17 2018

	Container
tion	3038301
tion	5042562
tion	5041101 5047277
tion	5017431
tion	160538
tion	5008917
tion	5038764
	5041099
	5027721
	F86435
	5045115
	5049717
	5042091
	5015269
	FAM13758712

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2327-3	2	6	0
	D2581	2	84	0
	D3166-1	5	14	0
	D3725-1	2	4	0
	D3748-1	3	7	0
	M304TS0.750W.065	43	690	0
	MS21042L3	6	3,144	0
110-Large Fab	D3759-1	21	136	0
170-Small Fab	AN3-11A	6	352	0
	D2931	2	1,112	0
	D3757-1	2	10	0
	M304EX0.75-16F	38	1,308	0
	MS20600-AD4W3	2	217	0
	NAS1149D0363J	12	3,299	0
	NAS1149DN832J	2	2,446	0

Part Specifications

Specifications could not be found.

Master Unit 001723



Job No 174153



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Container No: S056546



Part: D3712-041

Job No: 174153

Serial No/Batch: S056546

Revision:

Inspector:

Date: 03/29/18